



Manufacturing Scope

Status: March 2020

		Thermoplastic						Thermoset			Rubber		LSR
		Hellevoetsluis NL	Lommel BE	Munich GER	Pune IND	Wroclaw PL	Tilburg NL	Lommel BE	Munich GER	Pune IND	Hellevoetsluis NL	Kaniow PL	Hellevoetsluis NL
Smallest machine	tons clamping force	35 T	80 T	30 T	35 T	200 T	35 T	TS: 50 BMC: 250	TS: 25 T BMC: 50 T	TS: 60 T	50 T	50 T	35 T
Biggest machine	tons clamping force	250 T	130 T	300 T	460 T	1050 T	300 T	TS: 160 BMC: 300	TS & BMC: 300 T	TS: 160 T	300 T	300 T	80 T
Minimum part weight possible	gram	0,5 g	15 g	0,1 g	1 g	10 g	11 g	TS: 0,1 BMC: 70	TS & BMC: 1 g	TS: 8 g	0,5 g	0,5 g	0,5 g
Maximum part weight possible	gram	100 g	150 g	800 g	1.000 g	5.500g	300 g	TS: 400 BMC: 800	TS: 900 g BMC: 1.100 g	TS: 200 g	100 g	100 g	100 g
Minimum part size possible	mm x mm (approx.)	5 x 5 mm	5 x 15 mm	1 x 1 mm	3 x 3 mm	3 x 3 mm	3 x 3 mm	TS: 5x5 BMC: 50x50	TS & BMC: 3 x 3 mm	TS: 40 x 40 mm	5 x 5 mm	5 x 5 mm	5 x 5 mm
Maximum part size possible	mm x mm (approx.)	250 x 250 mm	40 x 60 mm	300 x300 mm	500 x 500 mm	1400 x 1000 mm	1300 x 1300 mm	TS: 140x40 BMC: 150x150	TS: 300 x 300 mm BMC: 1.000 x 400 mm	TS: 150 x 100 mm	250 x 250 mm	250 x 250 mm	250 x 250 mm
Hotrunner Technology	mark with "x"	x	x	x	x	x	x						
Coldrunner Technology	mark with "x"				x	x	x	x (BMC)	x (BMC)		x		x